



ESG PLAN 2025

**MANUFACTURING
SUSTAINABILITY
FROM WITHIN**



OUR VALUE & COMMITMENTS PROPOSAL

Sustainability has been one of Gestamp's strategic pillars since the beginnings of the company. Through the design, development, and manufacture of vehicle parts, **Gestamp maintains its commitment to contribute to the production of cars that are increasingly safer for people** by ensuring the protection of passengers **and pedestrians and are lighter on the environment** by reducing CO2 emissions.

Sustainability at Gestamp seeks to create long-term value to strengthen the growth strategy and create a competitive advantage for all stakeholders.

From its long-term vision, **Gestamp reinforces its responsibility to its stakeholders by promoting environmental, social and governance criteria in all its operations**, with the aim to create value for all stakeholders and build a competitive advantage, thus strengthening its position as a benchmark in the sector.



The ESG Plan is deployed in 8 pillars to work transversally across all the organization and aligned with the SDGs



1. ROAD TO NEUTRALITY

Gestamp contributes to the decarbonization of mobility and industry through the design, development and manufacture of more sustainable products, technologies and industrial operations.

HOW DO WE CONTRIBUTE TO THE CHALLENGES OF THE INDUSTRY AND SUSTAINABLE MOBILITY?

Through a three-pronged approach in which we play an **active role in overcoming the industry's challenges towards neutrality.**



The way we manufacture

Gestamp follows a detailed plan to reduce GHG (Greenhouse Gas) emissions by **decreasing the energy intensity and emissions of its operations.**



The raw materials & resources we use to manufacture

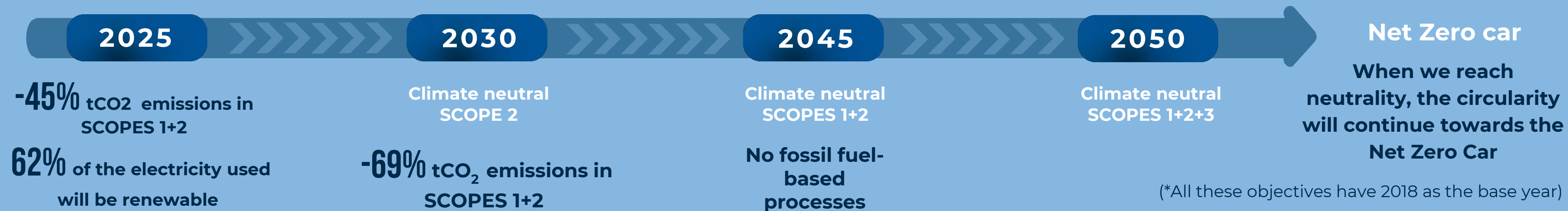
Gestamp works on the **decarbonization of materials, ensuring the recycling of steel and aluminium** to collaborate in the development of low-emission raw materials.



The products we manufacture

Gestamp focuses on **reducing the weight of vehicle parts to reduce emissions over the useful life of the car** and, in the case of electric vehicles, to increase the autonomy of the batteries.

WHEN WILL WE REACH OUR GOALS?






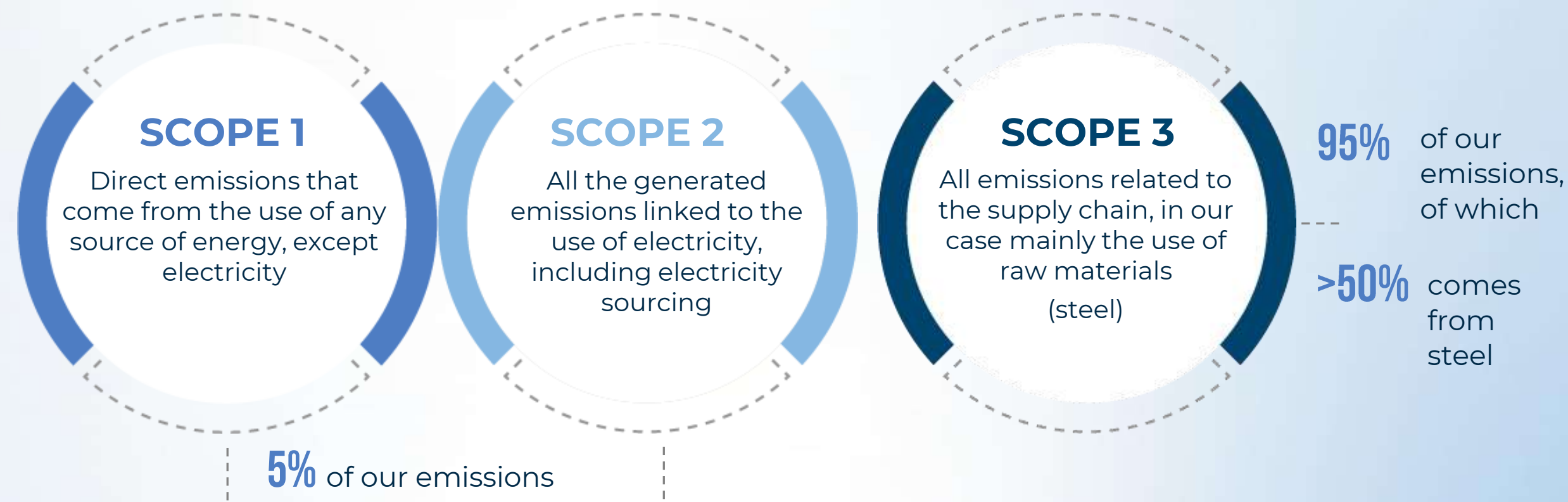
1. ROAD TO NEUTRALITY

Gestamp is committed to **reducing GHG emissions** in line with the provisions of the Paris Agreement and the requirements of its customers, and to **contribute** to the **global goal of achieving neutrality by 2050**.

HOW ARE WE GOING TO ACHIEVE IT?

Gestamp sees the road to neutrality as an opportunity to improve its processes and its constant search for operational excellence.

- 
Electrifying production:
 - Long-term efforts to **eliminate fossil fuel-based processes**
- 
Increasing efficiency:
 - Detailed programs at plant-level to **reduce energy use**
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Electricity sourcing:
 - **Agreements to buy renewable energy** at country level
 - **Self-generating renewable electricity**

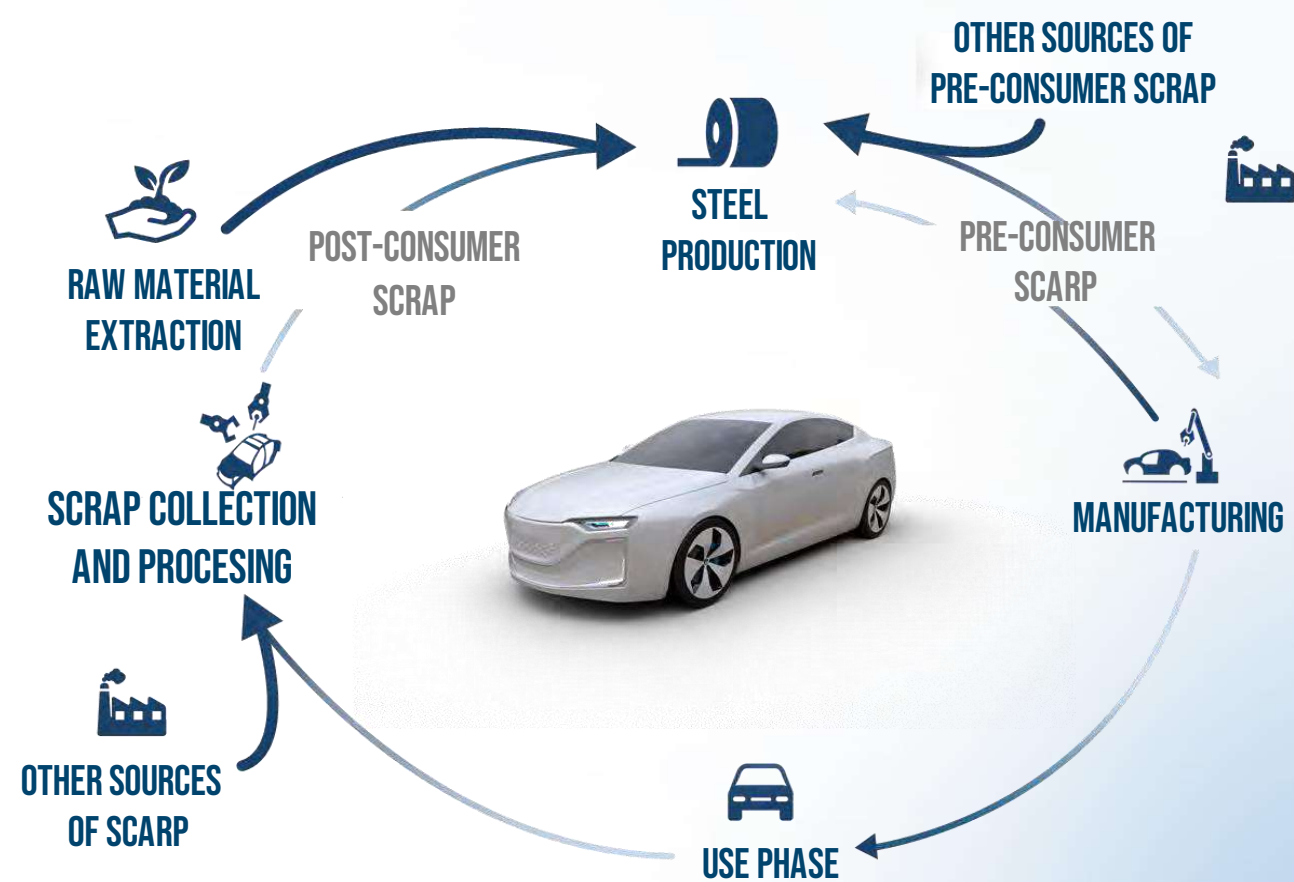


2. CIRCULARITY

In nature, nothing is wasted. Everything is transformed and reused in the same cycle. Nature is our reference for our circular economy model with the aim that all our products and waste return to the useful life cycle.

Managing the coexistence of linear and circular economy

Gestamp seeks to enhance the circularity of its business model, **promoting the use of its scrap as a secondary raw material in the production of low-emission steel.**



Gestamp as a key player to reach the Net Zero Car

Gestamp understands circularity as one of the basic pillars of sustainability since **it contributes to the reduction of mineral extraction** (mainly iron and aluminium) and **promotes the optimization of waste management.**

The importance of recycling raw materials: low carbon steel & aluminium

Steel & aluminium can be 100% re-melted an infinite number of times to produce materials of the same quality.

STEEL & ALUMINUM RECYCLING CONTRIBUTES TO...

Circular Economy

More efficient and sustainable products

Decarbonization

Responsible use of raw materials

Industry decarbonization

Material decarbonization

More efficient Use of natural resources

Energy savings

2. CIRCULARITY

Gestamp plays an active role towards the Net Zero Car

How are we going to achieve it?



- Promoting the **use of its scraps as a secondary raw material** in the production of low-emission steel
- Acquisition of a relevant stake to enter materials value chain **and relentlessly innovate our recycling**



Enhance traceability to close loop and digital solutions



- **Strengthen agreements with suppliers** regarding the purchase of materials with recycled content and low emission products
- **Homologation & validation of new materials** (low emission, recycled, etc.) in existing technical solutions for product development



- Development of products with **weight reduction and efficient use of materials**



The importance of assessing lifecycle of our products

Gestamp relies on life cycle analysis as a **differential element in the development of its parts for improving the offers of weight reduction solutions for its customers.**

This study is decisive when co-designing a part, as it helps to **reliably value and quantify Gestamp's circularity strategy.**



Carbon footprint calculation for the **100% of product families** defined in Gestamp*
*excluding Edscha division

3. ENVIRONMENTAL TARGETS

Our planet has limited resources. We must protect them at all costs by using them efficiently and appropriately. That is why at Gestamp we work hard to reduce our footprint and protect natural resources.



Gestamp's Environmental Performance Index evaluates our impact in +100 production centres with a common criteria



+98% of Gestamp's waste is recycled, reused, and recovered



WATER CONSUMPTION

- **6% reduction of water consumption/sales***
(*Base year 2022)
- **Global monitoring of water consumption and its reuse** in our processes and facilities
- Increase the development **of water efficiency projects**



ZERO WASTE CERTIFICATION

- **AENOR circular economy certification**



WASTE MANAGEMENT

- **35% reduction of hazardous waste***

(*Base year 2022)



4. TALENT

Our people are our most important pillar. That is why we strive to provide them with the necessary training and tools for their professional growth, focusing on upskilling and reskilling to develop their talent regardless of age, gender, race or nationality.

TRAINING AND TALENT DEVELOPMENT



● **Technical training for 100% of the key people involved** in new technologies and digitization



● **Development programs** for at least **30% of the leadership positions**



● **ESG training for all the employees** by 2023.

WORKING IN A DIVERSE AND INCLUSIVE ENVIRONMENT



● Achieve **27% of new female hires**



● Follow our **Global Diversity and Inclusion Plan**



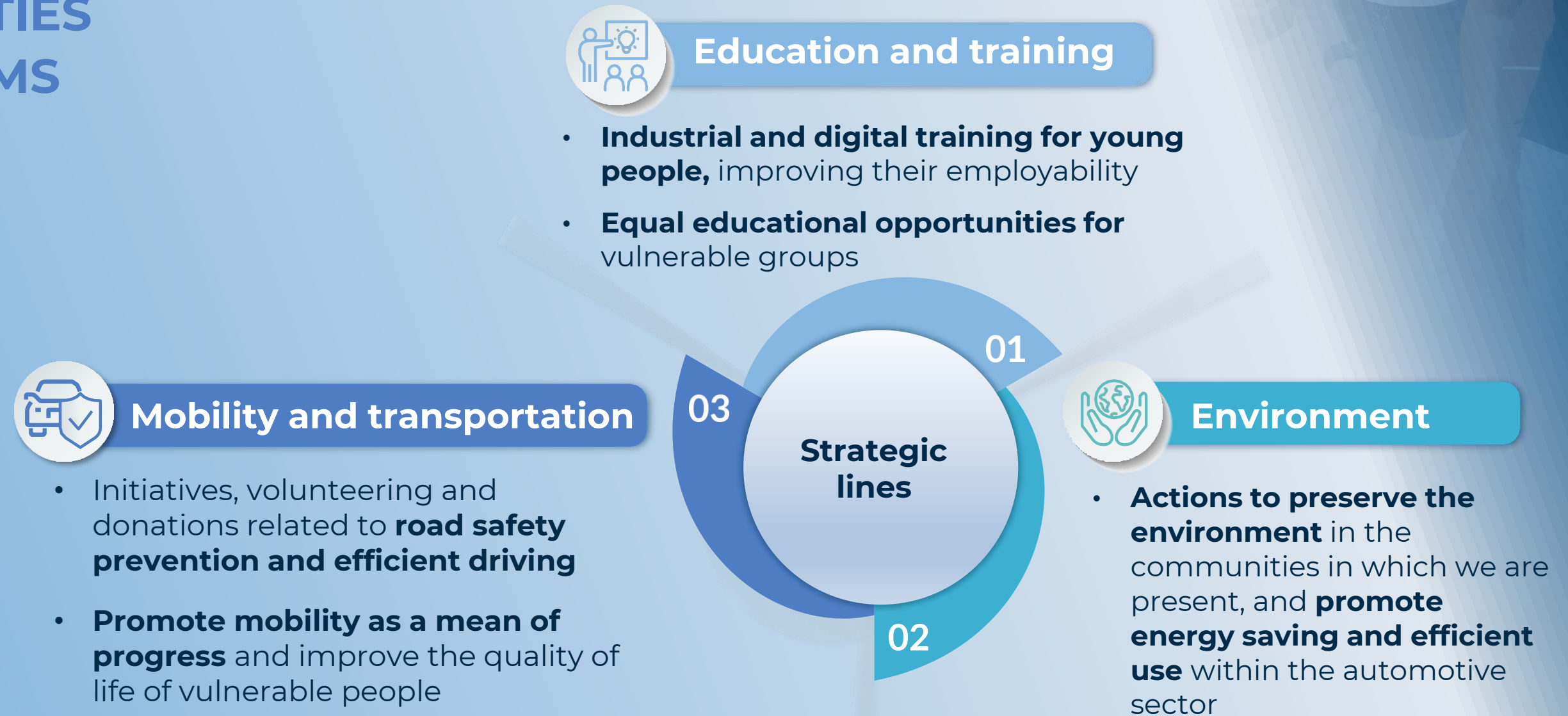
● Reach **3% of people with disabilities**

5. SOCIAL CONTRIBUTION

Our decisions are guided towards long-term commitment and the generation of social and economic value for the growth and support of local communities where we're present.

COMMITTED TO THE COMMUNITIES WITH SOCIAL ACTION PROGRAMS

-  **70%** of the group's social contribution will be allocated to the **3 strategic lines** established for social action
-  At least **€1.3M per year** to promote **Social Action projects**
-  **Analysis of strategic markets** through socio-economic impact studies



6. HEALTH AND SAFETY


Gestamp is fully committed to the safety of our own. Our priority is to build a safe and healthy work environment for all, engaging all members in the responsibility of striving towards a culture of prevention. We ensure safety by choice, not by chance.

Gestamp always travels with you even when you can't see it, protecting what matters thanks to the parts that make up the passive safety of vehicles.




7. RESPONSIBLE SUPPLY CHAIN MANAGEMENT

Our commitment to sustainability is throughout the entire supply chain, starting with partnerships with our suppliers for the integration of ESG criteria that allow us to strengthen a value-added ecosystem.

 **Supplier Management System** that includes procedures and tools that make it possible to control the entire value chain

 **Supplier Risk Management and an Approval Platform** that globally monitors all suppliers according to different risk factors to react to any changes with resilience.

 **Conflict Minerals Policy** guarantees that all suppliers must comply with laws regarding the sourcing of minerals and raw materials

ESG specifications included in purchasing contracts

100% supplier audits include ESG criteria



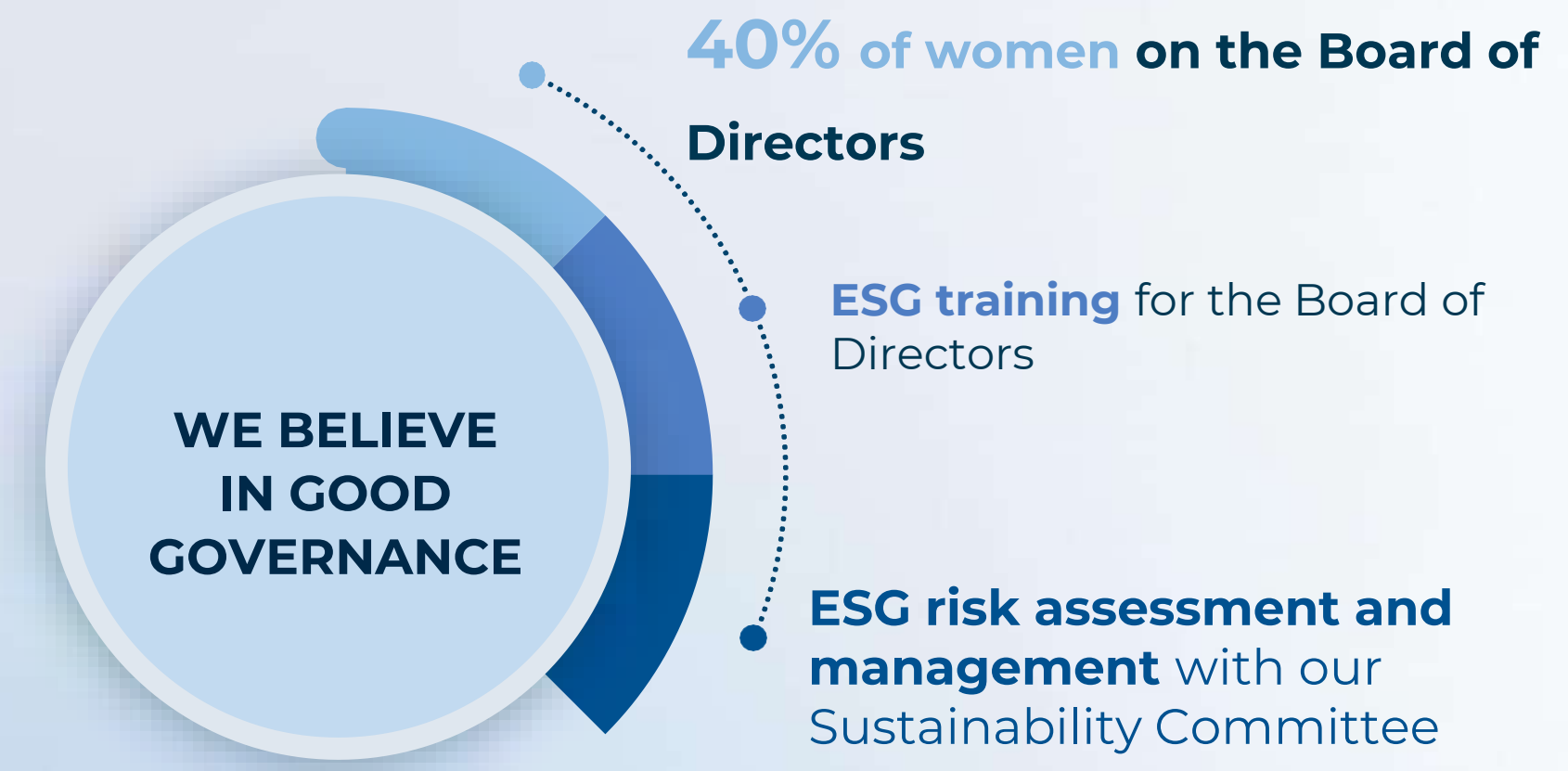
Minimum of **70%*** of suppliers evaluated in ESG

*Out of the total number of registered suppliers (SAP Ariba & GoSupply)

Minimum of **70%*** of the awarded suppliers will be within the ESG evaluation scores >50 ESG points

8. ETHICS AND GOOD GOVERNANCE

Transparency, commitment, business ethics and guidance; these are the values we focus on to strengthen the bonds of trust with our stakeholders.



ALWAYS ENSURING ETHICS AND HUMAN RIGHTS

We are responsible for the compliance of human rights not only in our direct activities, but in all our business relationships.

-  **Implementation of Third Party and Human Rights due diligence, and Criminal Risk Prevention Program**
-  **Code of Conduct** to follow a common frame of reference for ethical and respectful behaviour of all Gestamp members

The ESG Plan
allows us to further
strengthen our commitment
to sustainable mobility,
actively protecting the planet
and our society.



Check all our ESG pillars in detail by visiting our website and following our social media profiles.